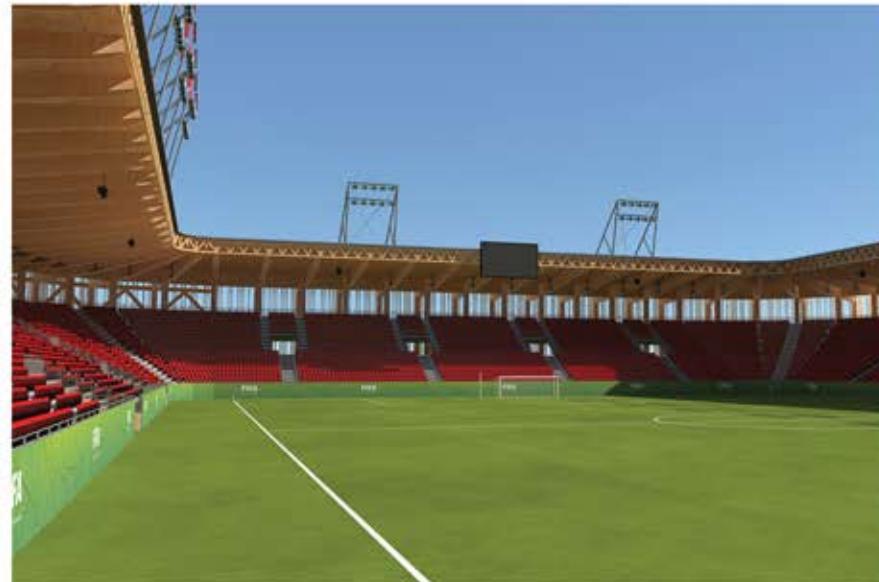


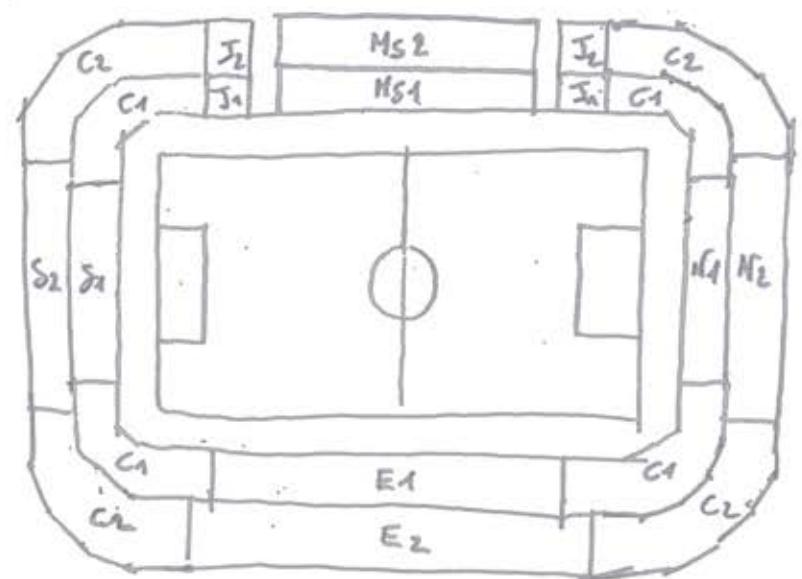
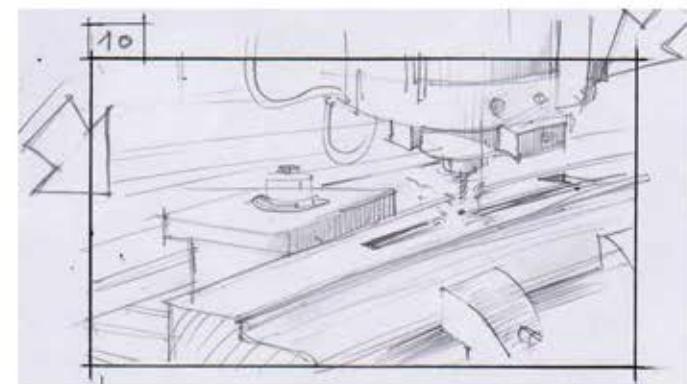
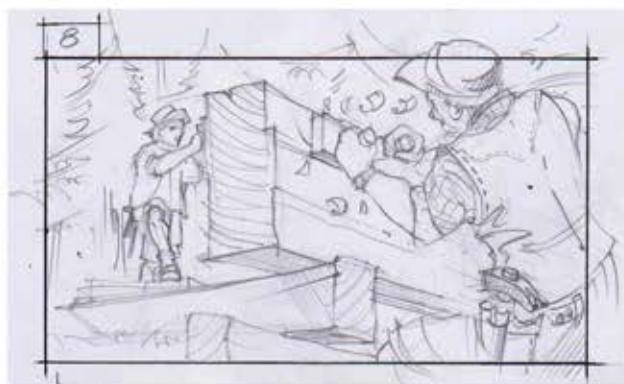
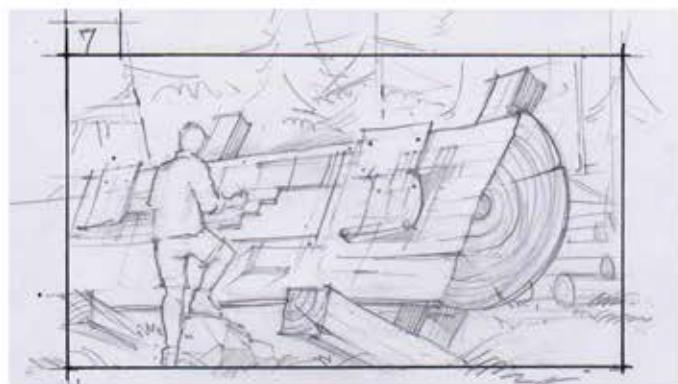
RUBNER
holzbau

BEAR STADIUMS
modular wood system

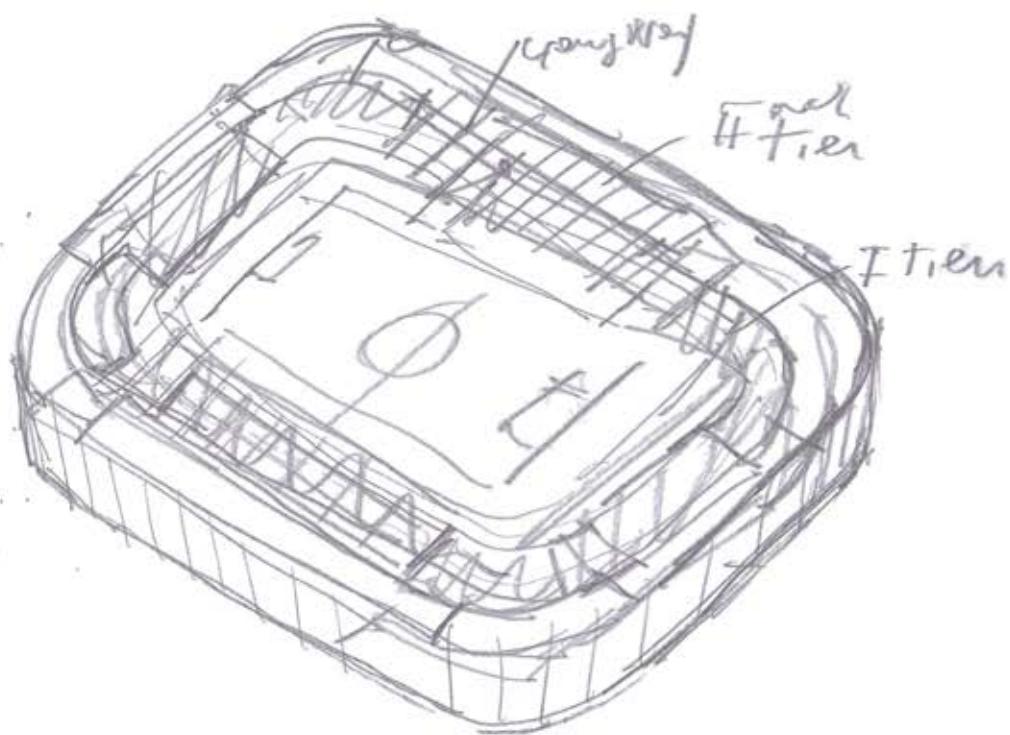
MODULAR WOOD STADIUMS STADI MODULARI IN LEGNO LAMELLARE

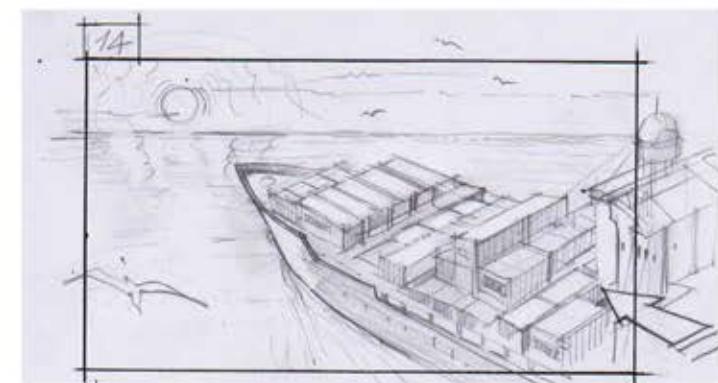
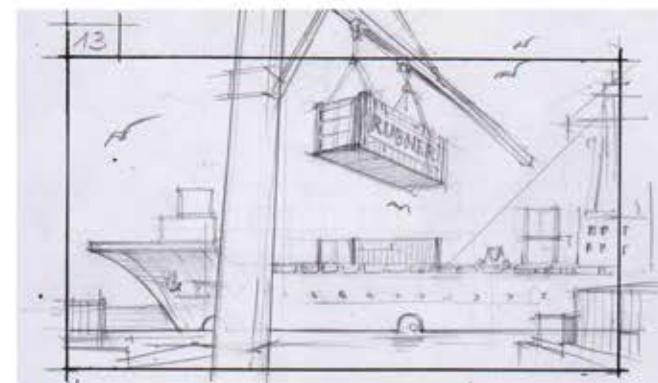
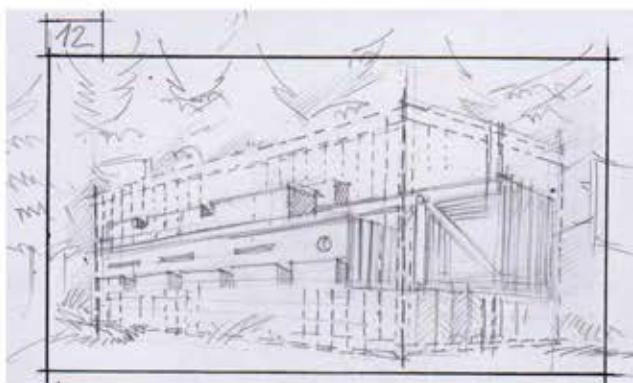


passion for wood



Ms Main Stand
C Corners
N North Stand.
S South Stand.
E East Stand.
J Jolly Stand
1 FIRST Tier
2 SECOND Tier.



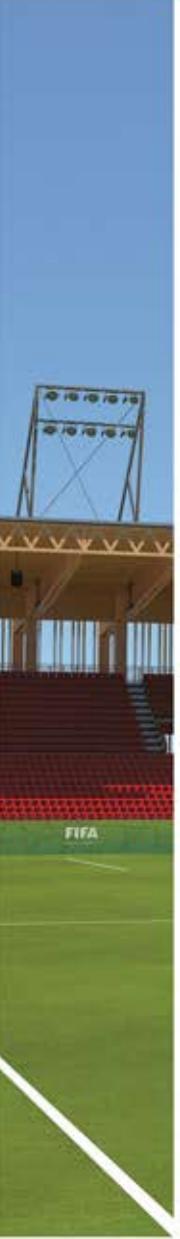




BEAR STADIUMS

MODULAR WOOD STADIUMS: THE GREEN SOLUTION FOR EVERY CLUB, ELEGANT, AFFORDABLE AND QUICK

STADI MODULARI IN LEGNO LAMELLARE: LA SOLUZIONE GREEN PER OGNI CLUB, ELEGANTE, ECONOMICO E VELOCE



Bear Stadiums has imagined and designed the modular wood stadium to meet the new demands present on the market. In collaboration with Rubner Holzbau, European leader for green constructions, Bear Stadiums has developed the modular wood system, that combines easy transportation, quick assembly, and contained costs. Many sports clubs are looking for quality construction systems that allow them to spread their investment out in several phases. Our concept allows to increase and decrease the stadium seating capacity according to the needs of the clubs.

Bear Stadiums are designed in compliance with UEFA/FIFA standards. The stands have large indoor spaces that can accommodate all the core functions as well as commercial venues.

Bear Stadiums ha ideato e progettato lo stadio modulare in legno lamellare per rispondere alle esigenze del mercato. Insieme alla Rubner Holzbau, leader Europeo per le costruzioni green, sviluppa il modular wood system, che unisce costi contenuti, rapidità di esecuzione e facilità di trasporti. Molte società sportive sono alla ricerca di sistemi costruttivi semplici che consentano di distribuire lo sforzo finanziario in più fasi. Il nostro concept permette di aumentare o diminuire le capienza seguendo le esigenze dei clubs. Gli stadi Bears sono progettati nel rispetto degli standard UEFA/FIFA. Tutte le tribune presentano ampie metrature interne adatte ad ospitare tutte le funzioni necessarie e spazi commerciali.



EFFICIENT
SYSTEMS



WATER
REUSE



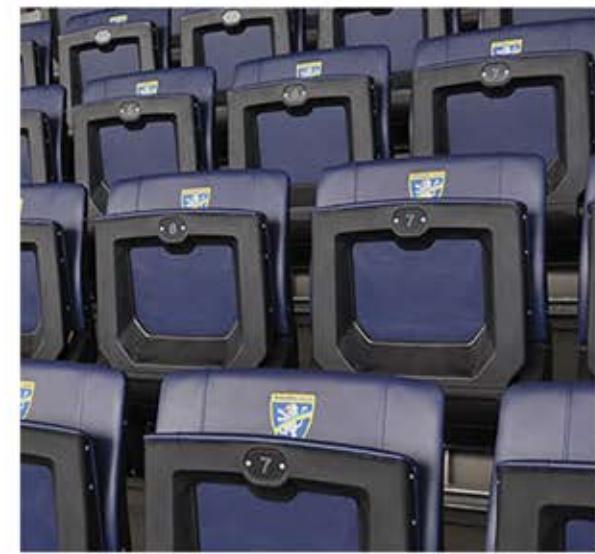
MATERIAL
RECYCLING



RENEWABLE
ENERGY



LED
LIGHTING



FIFA AND UEFA STANDARDS

PERFECT VISIBILITY AND MINIMUM DISTANCE FROM THE PITCH, ENTIRELY COVERED STANDS, COMFORTABLE SEATS AND EASY ACCESS FOR ALL

PERFETTA VISIBILITA' E MINIMA DISTANZA DAL TERRENO DI GIOCO, TRIBUNE COPERTE, SEDUTE CONFORTEVOLI, FACILE ACCESSIBILITA' PER TUTTI

Bear Stadiums are built in compliance with UEFA and FIFA standards and regulations. They ensure perfect field visibility, comfortable, safe and covered seating, pitch illumination suited for HD filming and minimum distance between the stands and the touch lines.

Bear Stadiums are eco-sustainable, and comply with the objectives of the UNFCCC protocol for climate change mitigation, to which FIFA adheres since 2016 through the Carbon Neutral Now initiative.

Gli stadi Bear sono costruiti nel rispetto degli standards e delle normative UEFA e FIFA. Offrono una perfetta visibilità del campo e posti a sedere comodi, sicuri e coperti. L'illuminazione del campo è adatta per le riprese HD e le tribune sono poste alla distanza minima dalla riga laterale e di fondo campo.

Gli stadi Bear sono eco-sostenibili ed aderiscono con la FIFA agli obiettivi del protocollo UNFCCC per la mitigazione del cambiamento climatico, tramite la Carbon Neutral Now initiative, 2016.



MINIMUM
INTERAXIS 50 CM



PERFECT
VISIBILITY



ALL SEATS
COVERED

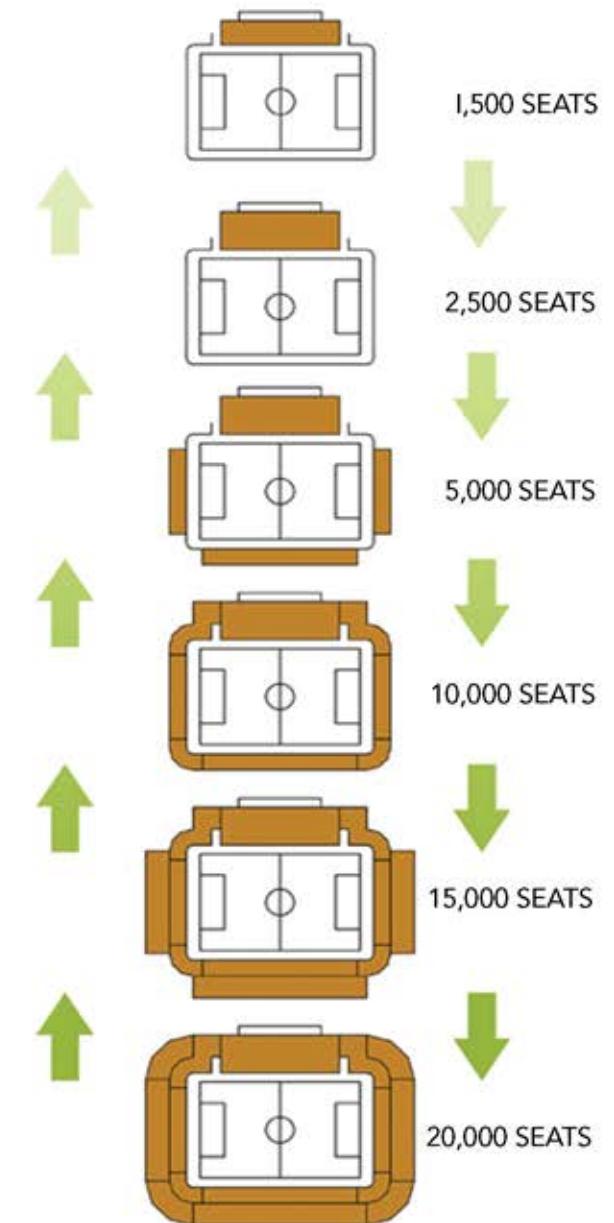


TOTALLY
ACCESIBLE



COMMUNITY
FACILITIES





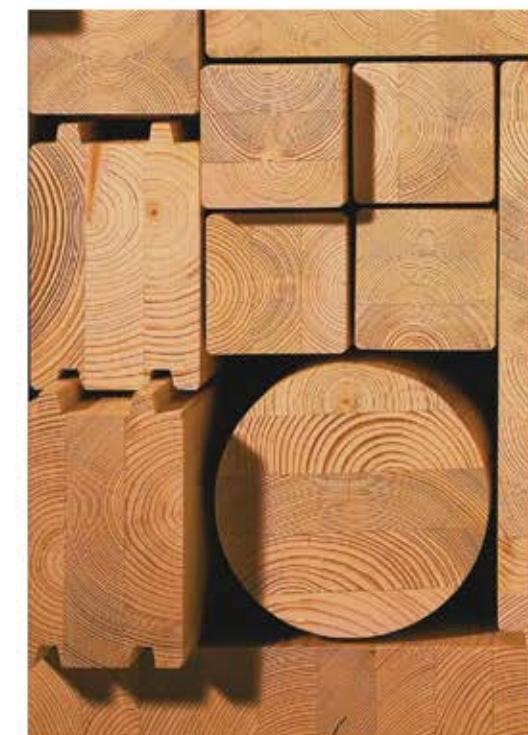
MODULAR WOOD SYSTEM

A TAILOR-MADE STADIUM FROM 1.500 SEATS TO 20.000 SEATS: INCREASE OR DECREASE THE SEATING CAPACITY ACCORDING TO YOUR NEEDS

LO STADIO SU MISURA PER TE DAI 1.500 POSTI AI 20.000 POSTI: AUMENTARE O DIMINUIRE LA CAPIENZA SEGUENDO LE ESIGENZE DEL CLUB SPORTIVO

The seating capacity of our modular stadiums can be increased or decreased. Starting from a Main Stand, that presents all the core functions for the operation of a large modern stadium, it is possible to increase the seating capacity simply and quickly, by adding stands, based on a 6 x 6 meters module. The capacity of the stadium can go from a minimum of 1,500 seats up to over 20,000 seats. The main commodities, the gangways, and the security exits are designed to accommodate an eventual increase in size, and layout variations over time. A tailor-made facility for your sports club that reduces maintenance and management expenses while guaranteeing a full stadium at all times.

La capienza dei nostri stadi modulari può essere aumentata o diminuita. Partendo dal modulo base della Tribuna Principale, dotata di tutte le funzioni necessarie per la gestione dell'impianto, è possibile incrementare posti a sedere in modo semplice e rapido, aggiungendo tribune realizzate con il modulo di base 6 x 6 metri. La capienza dello stadio può andare da un minimo di 1.500 posti fino ad oltre 20.000 posti. I servizi principali, i percorsi e le uscite di sicurezza, sono progettate tenendo conto del possibile incremento dello stadio e delle sue variazioni nel tempo. Un impianto su misura per la società sportiva garantisce uno stadio sempre pieno, con bassi costi manutentivi.





HOW IT WORKS

PLANNING THE CONSTRUCTION OF A MODULAR STADIUM

PHASE 1 - FEASIBILITY STUDY AND COST ESTIMATION

Rubner Holzbau and Bear Stadiums prepare a feasibility study reflecting cost estimations and specific requirements. The Client nominates a Local Contractor for the earth works and the foundations, and will nominate a consultant for the building permits.

PHASE 2 - CONSTRUCTION DESIGN, PRODUCTION, BUILDING SITE

While Rubner Holzbau prepares the Construction Design and the Production of the Modular Elements of the Stadium, the Local Contractor does the earthworks, lays the foundations, and carries out the connections to the main utilities.

PHASE 3 - SHIPMENT AND ASSEMBLY

Rubner Holzbau undertakes the shipment and assembly of the stadium. The Local Contractor builds the fixtures, systems, and internal finishings in coordination with the Optional Suppliers, following the specific indications provided in the Rubner Technical Specifications Book.

PHASE 4 - BUILDING TEST AND CERTIFICATIONS

1 month	2 month	3 month	4 month	5 month	6 month	7 month	8 month
construction design							
			production				
			shipment				
			assembly				
earthworks			2,500 seats ready	5,000 seats ready	10,000 seats ready	15,000 seats ready	20,000 seats ready
foundations			pitch		fixture and internal works		
					building test and certifications		

COME FUNZIONA

COME SI REALIZZA LO STADIO MODULARE IN LEGNO LAMELLARE

FASE 1 - STUDIO DI FATTIBILITA' E STIMA DEI COSTI

La Rubner Holzbau e la Bear Stadiums preparano lo studio di fattibilità in base al budget del Cliente ed alle sue richieste specifiche. Il Cliente incarica un Local Contractor per i movimenti terra e i lavori edili e nomina un proprio consulente per le autorizzazioni

FASE 2 - PIANI DI COSTRUZIONE, PRODUZIONE ED INIZIO CANTIERE

Mentre la Rubner Holzbau prepara i piani di costruzione e comincia la produzione degli elementi Modulari dello Stadio, Il Local Contractor esegue i movimenti terra, le fondazioni, e si collega ai sottoservizi

FASE 3 - TRASPORTI E MONTAGGIO

La Rubner Holzbau organizza i trasporti ed esegue la costruzione dello Stadio. Il Local Contractor esegue i lavori edili, gli impianti e le rifiniture interne, coadiuvato dai Fornitori Speciali come indicato nel Libro delle Specifiche Tecniche di Rubner Holzbau

FASE 4 - COLLAUDO E CERTIFICAZIONI

RUBNER
holzbau

MANUFACTURE
AND ASSEMBLY



ADVISORY AND
STADIUM DESIGN



LOCAL
CONTRACTOR

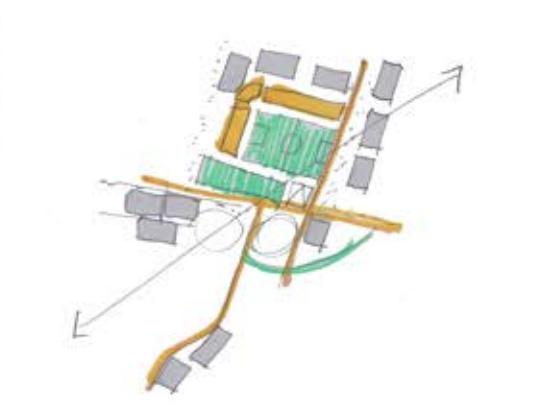
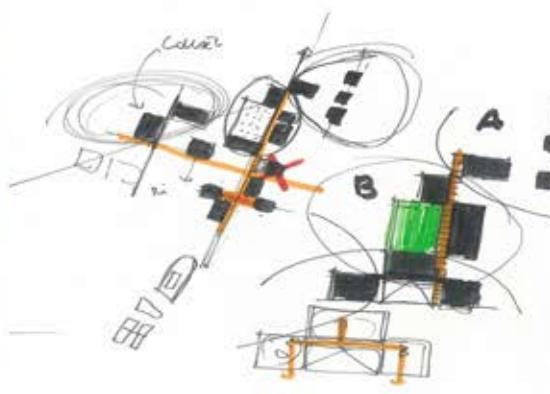
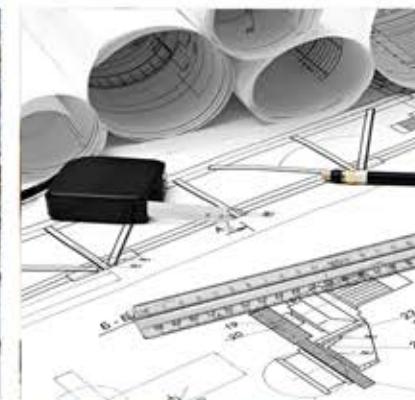
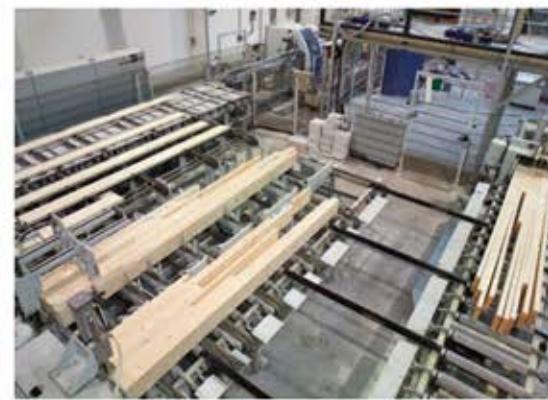


CLIENT
CONSULTANT



OPTIONAL
SUPPLIES





Glulam production



DESIGN AND MANUFACTURE

RUBNER HOLZBAU AND BEAR STADIUMS BUILD YOUR TAILOR-MADE STADIUM

RUBNER HOLZBAU E BEAR STADIUMS REALIZZANO IL TUO STADIO SU MISURA

- preliminary design
- client advising
- technical specifications book
- foundation design
- engineering of the structure
- supply, shipment and assembly of Glulam structural elements
- prefabricated glulam risers
- riser waterproofing and anti-skid grip finishing
- roofing structure with panelling elements and floodlights support system
- steel stairs, railings and parapets
- main stand windows, frames and vertical external panelling
- final testing and certification

- progettazione preliminare
- consulenza al cliente
- libro delle specifiche tecniche
- progetto delle fondazioni
- engineering delle strutture
- fornitura, trasporto e montaggio elementi strutturali in legno lamellare
- gradoni prefabbricati in glulam
- impermeabilizzazione e finitura antiscivolo dei gradoni
- struttura e rivestimenti copertura con supporti illuminazione campo
- scale, parapetti e ringhiere in acciaio
- infissi, finestre e pannelli verticali di chiusura della tribuna principale
- test e certificazione finali

RUBNER
holzbau

MANUFACTURE
AND ASSEMBLY


BEAR STADIUMS

ADVISORY AND
STADIUM DESIGN



LOCAL
CONTRACTOR



CLIENT
CONSULTANT



OPTIONAL
SUPPLIES





LOCAL CONTRACTOR

THE LOCAL CONTRACTOR WILL WORK IN COORDINATION WITH RUBNER HOLZBAU AND BEAR STADIUMS, ACCORDING TO THE TECHNICAL SPECIFICATIONS BOOK

IL LOCAL CONTRACTOR LAVORERÀ IN COORDINAMENTO CON RUBNER HOLZBAU E BEAR STADIUMS, SECONDO IL LIBRO DELLE SPECIFICHE TECNICHE

- permits and authorizations
- rigging and running costs
- excavation and earthworks
- foundation
- electrical/telecommunication
- piping
- HVAC system
- boarding/flooring/doors
- restrooms
- fixtures and finishings
- painting
- lifts

- autorizzazioni e permessi
- gestione cantiere
- scavi e movimenti terra
- fondazioni
- impianto elettrico/telecomunicazione
- impianto idraulico
- impianti meccanici e condizionamento
- pavimenti /porte/cartongessi
- servizi igienici
- installazioni e finiture
- opere di pittura
- ascensori

RUBNER
holzbau

MANUFACTURE
AND ASSEMBLY



ADVISORY AND
STADIUM DESIGN



LOCAL
CONTRACTOR



CLIENT
CONSULTANT



OPTIONAL
SUPPLIES



OPTIONAL SUPPLIES

FURTHER OPTIONS TO ENRICH YOUR STADIUM ARE AVAILABLE THROUGH OUR PARTNERS, AN OUTSTANDING TEAM OF ITALIAN COMPANIES, EACH SPECIALIZING IN THE PRODUCTION OF STATE OF THE ART SPORT FACILITY FIXTURES

ULTERIORI OPZIONI PER ARRICCHIRE LO STADIO SONO DISPONIBILI ATTRAVERSO I NOSTRI PARTNERS, UN ECCEZIONALE TEAM DI AZIENDE ITALIANE, OGNUNA SPECIALIZZATA NELLA PRODUZIONE DI FORNITURE SPORTIVE ALL'AVANGUARDIA

- turf in natural or synthetic grass as per FIFA/UEFA standards
 - floodlight systems
 - renewable energy package
 - interior design and furniture
 - prefabricated water closet systems
 - fences, gates and turnstiles
 - CCTV security cameras
 - creative merchandising package
 - loud speakers
 - external envelop and facades
- campo in erba naturale o sintetica come da FIFA/UEFA standard
 - illuminazione terreno di gioco
 - pacchetto energia rinnovabile
 - interior design e arredi
 - sistemi prefabbricati per toilets
 - recinzioni, cancelli e tornelli
 - impianto telecamere a circuito chiuso
 - pacchetto creativo di merchandising
 - sistema audio ed altoparlanti
 - sistemi esterni di facciata

RUBNER
holzbau

MANUFACTURE
AND ASSEMBLY



BEAR STADIUMS

ADVISORY AND
STADIUM DESIGN



LOCAL
CONTRACTOR



CLIENT
CONSULTANT



OPTIONAL
SUPPLIES



SEATING

TODAY'S STADIUMS REQUIREMENTS INCLUDE SAFE AND COMFORTABLE SEATING SOLUTIONS THAT ALLOW YOU TO WATCH THE GAME AS CLOSE AS POSSIBLE TO THE PITCH

LO STADIO DEL FUTURO PRESENTA SEDUTE CONFORTEVOLI E SICURE PER VIVERE LA PARTITA IL PIÙ VICINO POSSIBILE AL TERRENO DI GIOCO

- 
- comfort seating at minimum 50 cm inter axis
 - minimum tread depth 80cm as per FIFA/UEFA standard
 - tip-up seats with patented child security hinges
 - ultra comfort upholstered armchairs in the VIP stand
 - minimum stand distance to pitch line for a spectacular soccer show
 - wheelchair areas on the stands
 - easy access for all
 - private terraces with ultra comfort seats
 - seat design of your choice
 - in the colors of your choice
- Sedute confortevoli con interasse minimo di montaggio di 50 cm
 - profondità minima del gradone di 80 cm come da standard UEFA/FIFA
 - sedute a ribaltina con sistema di cerniere salvadita per i bambini
 - sedute ultracomfort imbottite per le tribune VIP
 - Distanza minima dal terreno di gioco per una visione spettacolare del match
 - aree per diversamente abili nei vari settori dello stadio
 - facile accesso per tutti
 - palchi privati con sedute ultra comfort
 - modello di seduta a scelta
 - colori a scelta



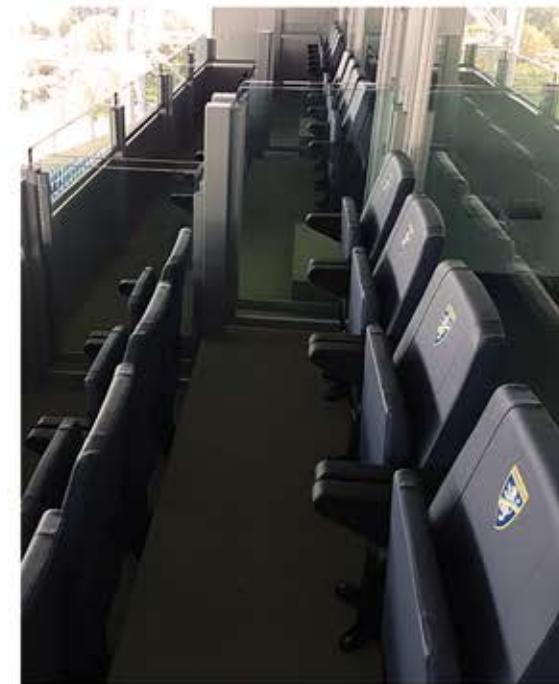


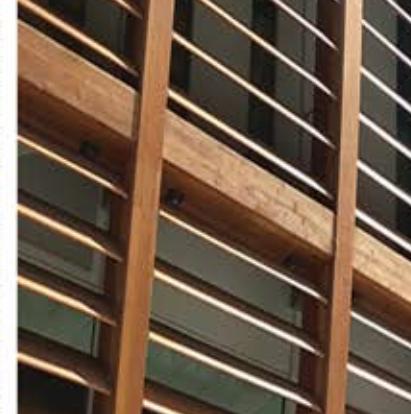
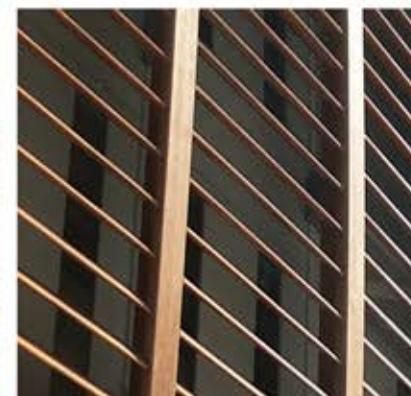
INDOOR SPACES

OUR OFFER INCLUDES COMFORTABLE INDOOR SPACES FOR FANS AND PLAYERS. UNDER THE STANDS, IT IS POSSIBLE TO INSERT COMMERCIAL VENUES

LA NOSTRA OFFERTA PREVEDE SPAZI INTERNI CONFORTEVOLI PER I TIFOSI E PER I GIOCATORI. NEL SOTTO TRIBUNA E' POSSIBILE INSERIRE AMPI SPAZI COMMERCIALI

- lobby
- changing rooms for players
- changing rooms for referees
- conference room
- media work area
- system rooms and storage
- antidoping area
- massage rooms
- club offices
- FIFA/UEFA delegate office
- restrooms
- club house
- hospitality area
- bar and restaurant
- sky boxes
- ingresso/accrediti
- spogliatoi per i giocatori
- spogliatoi per gli arbitri
- sala conferenze
- area lavoro media
- area impianti e magazzini
- area antidoping
- area massaggi
- uffici del club
- ufficio delegato FIFA/UEFA
- bagni
- club house
- area ospitalità
- bar e ristorante
- sky boxes







EXTERNAL ENVELOPE OPTIONS

CUSTOMIZE YOUR STADIUM: LED WALL, METAL GRID, BRISE-SOLEIL, GREEN WALL, WOOD ELEMENTS, PVC MEMBRANE

SCEGLI IL TUO INVOLUCRO ESTERNO: LED WALL, RETI METALLICHE, BRISE-SOLEIL, VERDE VERTICALE, ELEMENTI IN LEGNO, MEMBRANE IN PVC





WHY WOOD?

GLULAM OPTIMIZES THE STRUCTURAL VALUES OF WOOD. IT IS A HI-TECH ENGINEERED PRODUCT, COMPRISED OF LAYERS OF TIMBER BONDED TOGETHER WITH MOISTURE RESISTANT STRUCTURAL ADHESIVE

SUPERIOR EARTHQUAKE RESISTANCE



- wood has elastic properties that, are combined with high-tech joints that dissipate seismic sollicitation
- wood weighs 75% less than concrete. Less weight in the upper stories of the building reduces oscillations and therefore significantly limits damages

SUPERIOR FIRE RESISTANCE



- glulam is a fire resistant material, and it burns in a controlled manner without unexpected collapses (unlike steel and concrete)
- increased structural sections guarantee long fire resistance timing
- authorized by the Fire Department



HIGH DURABILITY

- excellent resistance from + 50 to - 50 degrees C
- excellent resistance to water (waterproofing on the stands with polyurea and anti-skid, with 20 years guarantee)
- excellent resistance in humid, dry or sea side climates
- structural resistance guaranteed with high loads of snow and strong winds



SAFER AND MORE COST EFFECTIVE BUILDING SITES

- prefabricated elements assembly for a clean, safe building experience
- significant reduction of building time frame
- improved financial management of the construction site

PERCHE' IL LEGNO?

IL GLULAM OTTIMIZZA I VALORI STRUTTURALI DEL LEGNO. SI TRATTA DI UN PRODOTTO INGEGNERISTICO HI-TECH, COMPOSTO DA STRATI DI LEGNO INCOLLATI CON ADESIVI STRUTTURALI, RESISTENTI ALL'UMIDITÀ

RESISTENZA SUPERIORE AL TERREMOTO



- il legno è un materiale elastico e nel nostro sistema modulare gran parte delle sollecitazioni sismiche sono dissipate nei giunti high-tech
- il legno pesa il 75% in meno del calcestruzzo. Meno peso nei piani superiori riduce significativamente le oscillazioni e limita i danni

RESISTENZA SUPERIORE AL FUOCO



- il legno lamellare è un materiale che resiste al fuoco e brucia in modo controllata senza collassi imprevisti (a differenza di acciaio e calcestruzzo)
- sezioni strutturali aumentate garantiscono tempi lunghi di resistenza al fuoco
- autorizzato dai Vigili del Fuoco

ALTA DURABILITÀ



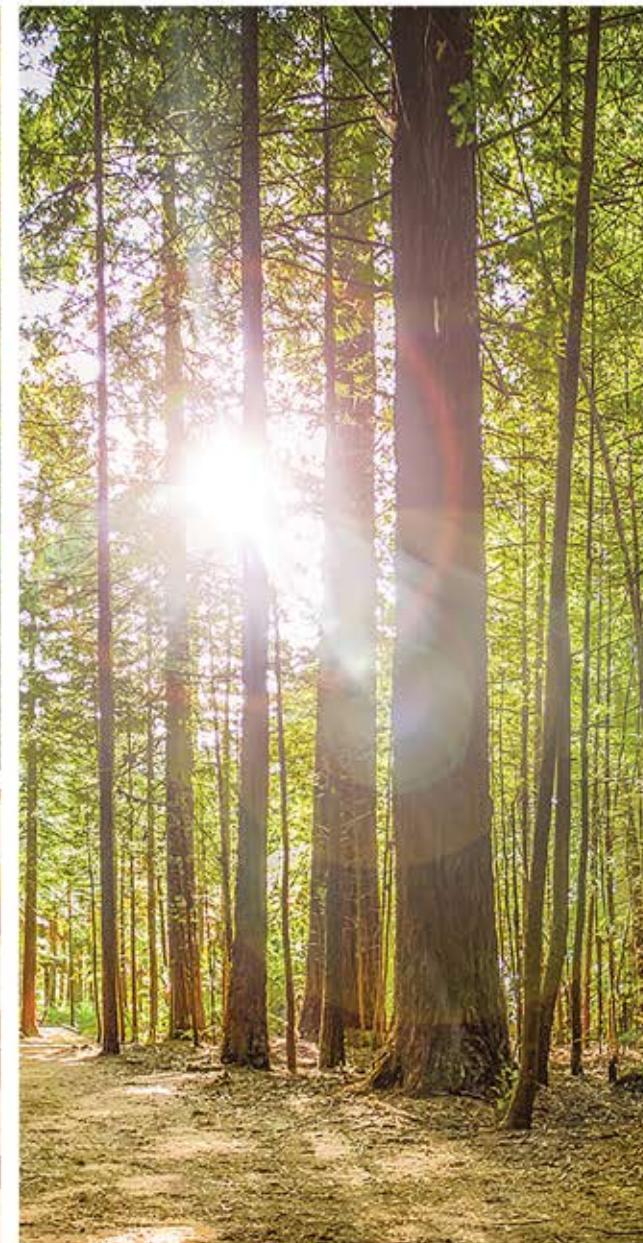
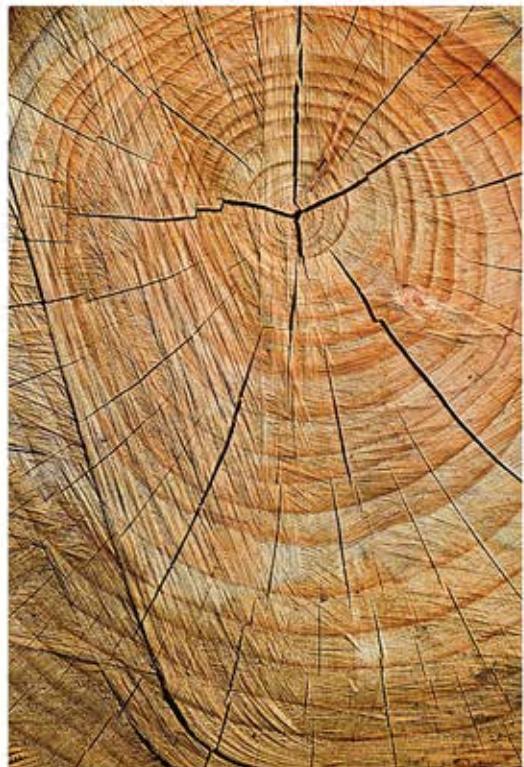
- ottima resistenza da + 50 a - 50 gradi C
- ottima resistenza all'acqua (impermeabilizzazione gradoni con poliurea e strato antiscivolo con garanzia ventennale)
- ottima resistenza in climi umidi, in climi secchi ed alla salsedine
- resistenze strutturali garantite con alti carichi di neve e venti forti

CANTIERI PIÙ ECONOMICI E SICURI



- l'utilizzo di elementi prefabbricati garantisce un cantiere più pulito e sicuro
- riduzione significativa dei tempi di costruzione
- migliore gestione finanziaria del cantiere







ENVIRONMENT

WOOD IS A PRODUCT OF NATURE. OUR CERTIFIED TIMBER COMES FROM SUSTAINABLY MANAGED FORESTS AND HELPS ABSORB CO2 EMISSIONS FROM THE ATMOSPHERE

IL LEGNO E' PRODOTTO DALLA NATURA. LAVORIAMO LEGNAME CERTIFICATO PROVENIENTE DA FORESTE GESTITE IN MODO SOSTENIBILE E AIUTA AD ASSORBIRE LE EMISSIONI DI CO2 DALL'ATMOSFERA

The construction sector is responsible for 30% of global greenhouse gas emissions. Building in glulam means investing in innovative and ecological solutions, with zero emissions, respecting the environment and gaining access to financial benefits.

Our structural elements are made of PEFC certified wood, from sustainably managed forests where trees are systematically replanted, allowing for a total annual growth of 2% of the forest area.

Il settore delle costruzioni è responsabile per il 30% delle emissioni mondiali di gas ad effetto serra. Costruire edifici in legno lamellare significa investire in soluzioni innovative ed ecologiche, a zero emissioni, beneficiando di agevolazioni fiscali e finanziarie.

I nostri elementi strutturali sono realizzati con legname certificato PEFC, ossia proveniente da foreste dove gli alberi sono sistematicamente ripiantati, consentendo un'incremento di crescita annua complessiva del 2%.



BUILDING
SUSTAINABILITY



LEED
CERTIFICATE



MATERIAL
RECYCLING



PEFC
CERTIFICATE



ZERO
CO2



RUBNER HOLZBAU

RUBNER HOLZBAU, AN ITALIAN COMPANY WITH 100 YEARS OF HISTORY,
EUROPEAN LEADER IN GLULAM CONSTRUCTION

LA RUBNER HOLZBAU, AZIENDA ITALIANA CON 100 ANNI DI STORIA, LEADER
IN EUROPA PER LE COSTRUZIONI IN LEGNO LAMELLARE

Founded 100 years ago, Rubner Holzbau manufactures and markets high quality wood materials. Continuous innovation, decades of experience, and competitive pricing have lead to the construction of technically complex and architecturally fascinating buildings and have made Rubner Holzbau the European leader for laminated wood.

Architects, designers and customers can rely on Rubner Holzbau's know-how to organize customized work and production plans, and for rapid construction and assistance in each construction phase.

Fondata 100 anni fa, la Rubner Holzbau produce e commercializza materiali in legno di alta qualità. Innovazione, esperienza decennale, e prezzi competitivi hanno portato alla realizzazione di edifici tecnicamente complessi e architettonicamente affascinanti, facendo della Rubner Holzbau il leader Europeo per il Legno Lamellare.

Architetti, designer e clienti, possono contare sul know how della Rubner Holzbau per organizzare piani di lavoro e di produzione personalizzati, assemblaggi rapidi ed assistenza in tutte le fasi di cantiere.





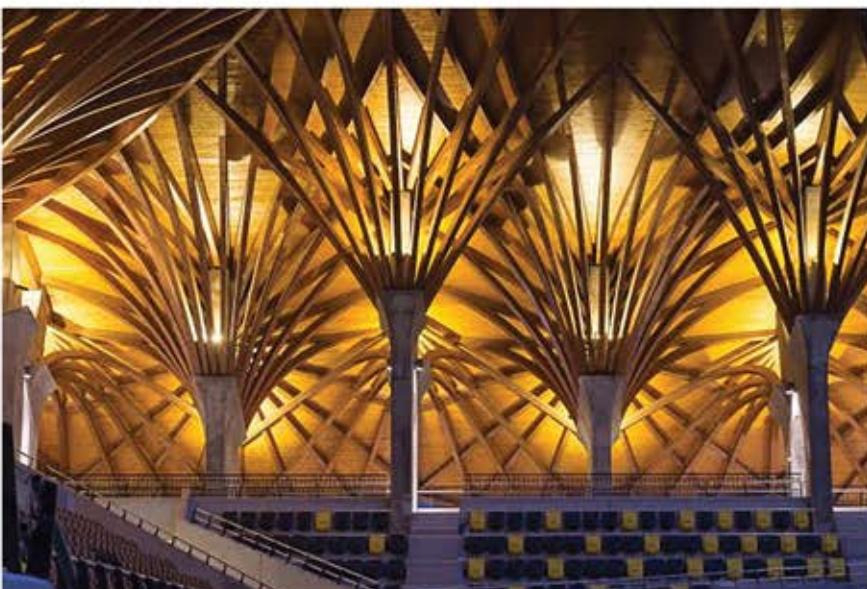




Mactan-Cebu Airport (Philippines)



Autogrill Villoresi Est, Lainate (Italy)



Soccer stadium, Felcsut (Hungaria)



Enel wooden domes, Brindisi, (Italy)



Crosspoint Tyrol, Hochgurgl (Austria)



Crosspoint Tyrol, Hochgurgl (Austria)



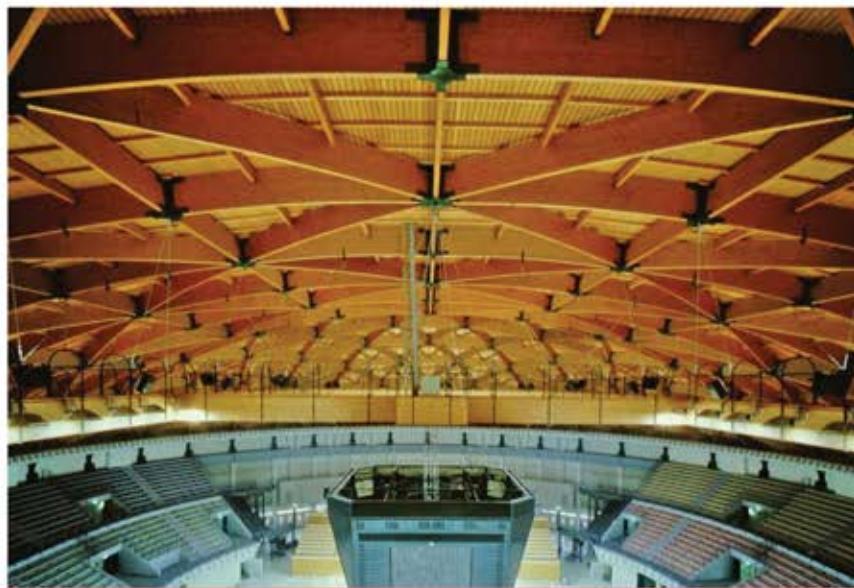
Ropeway, Restaurant, Congress center, Monte Baldo, Malcesine (Italy)



San Francesco Church, Imola (Italy)



Main Stand, Manfredonia (Italy)



Sport Hall, Casalecchio di Reno (Italy)



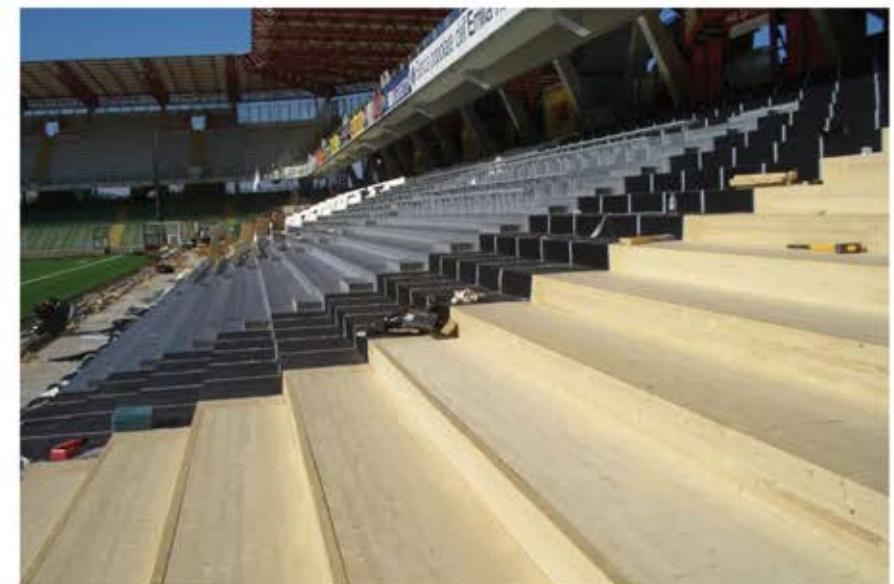
Sport Hall, Civitanova Marche (Italy)



Sports Complex, Saint Pierre du Perray (France)



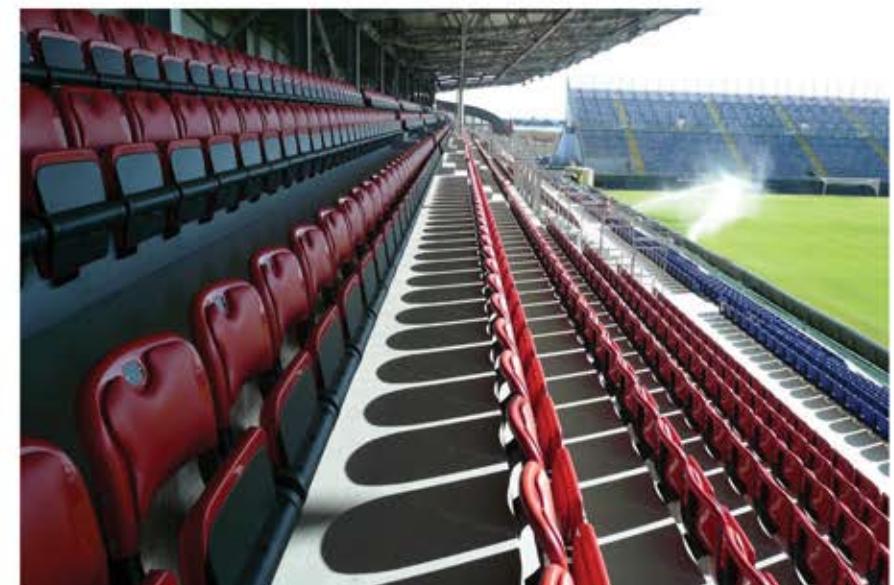
Westhills Stadium, Langford - British Columbia (Canada)



Stadio Dino Manuzzi, Cesena (Italy)



Sardegna Arena, Cagliari (Italy)



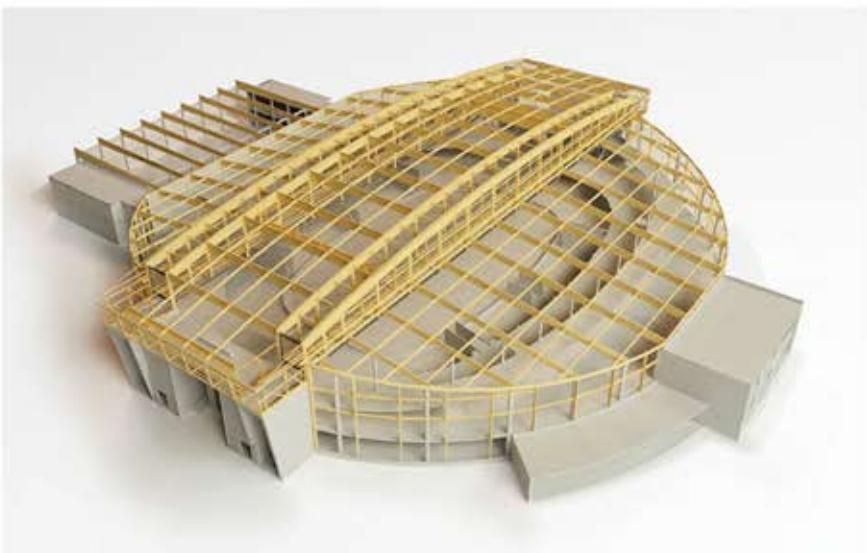
Sardegna Arena, Cagliari (Italy)



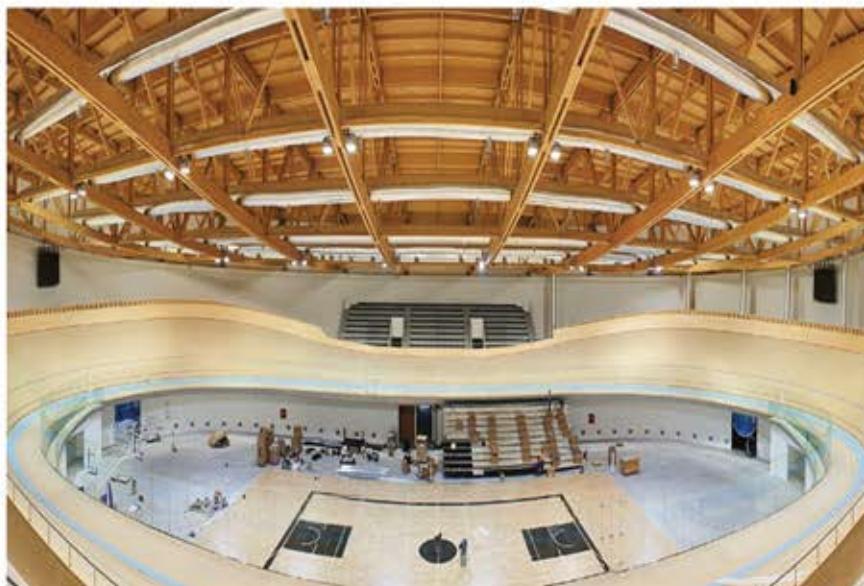
Sport complex, Livorno (Italy)



Sport and tourist complex, Sottomarina (Italy)



Sport Complex, Astrachan (Russian Federation)



Velodrome, Sangalhos (Portugal)



San Marino Stadium, Serravalle (RSM)



Tevere Stand, Olympic Stadium, Rome (Italy)



Tevere Stand, Olympic Stadium, Rome (Italy)



WINDOWS AND CURTAIN WALL



WATERPROOFING SYSTEM



FIXING TECHNOLOGY



MERCHANDISING DESIGN



FLOODLIGHT SYSTEM



LOUDSPEAKERS AUDIO SYSTEM



CCTV SYSTEM



ULTRACOMFORT STADIUM SEATS



COMFORT STADIUM SEATS



HVAC SYSTEM

OUR PARTNERS

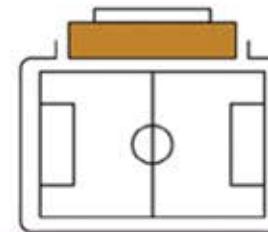
A NETWORK OF EXCELLENCE MADE IN ITALY

OUR PARTNERS HAVE DEVELOPED INNOVATION AND KNOW HOW IN THE PRODUCTION OF SUPPLIES FOR SPORTS FACILITIES.
WE TRANSFER THESE SKILLS TO OUR CUSTOMERS GUARANTEEING AESTHETICS, FUNCTIONALITY AND QUALITY.

UNA RETE D'ECCELLENZA MADE IN ITALY

I NOSTRI PARTNERS HANNO SVILUPPATO INNOVAZIONE E KNOW HOW IN TUTTI I SETTORI DELLA COSTRUZIONE DELL'IMPIANTISTICA SPORTIVA.
TRASFERIAMO QUESTE COMPETENZE AI NOSTRI CLIENTI GARANTENDO ESTETICA, FUNZIONALITÀ E QUALITÀ.

1.500 SEATS STADIUMS



Pitch dimension	105,00 x 68,00 mt
Overall area (pitch included)	126,00 x 84,00 mt
Stand distance from the sideline	8,00 mt
Stands distance from the end line	10,50 mt

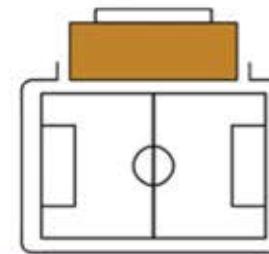
Main stand	1,500 seats
North stand	
South stand	
East stand	
Corner stands	

Main Stand ground level (850 sqm)	
Lobby	25 sqm
Stadium offices	25 sqm
Media work area	50 sqm
Conference hall	80 sqm
Antidoping area	50 sqm
Infirmary	25 sqm
Office delegate UEFA/FIFA	25 sqm
Away changing room	130 sqm
Home changing room	130 sqm
Storage/Uniform	30 sqm
Referees changing room	50 sqm
Mixed zone	40 sqm
Flash zone	30 sqm
Hallways and common areas	50 sqm
System room/storage	50 sqm
Container toilets	60 sqm

Main Stand first level (500 sqm)	
Snack bar	100 sqm
Catering area	60 sqm
Hospitality lounge and restaurant	200 sqm
Restrooms	60 sqm
Hallways and common areas	80 sqm



2.500 SEATS STADIUMS



Pitch dimension	105,00 x 68,00 mt
Overall area (pitch included)	126,00 x 84,00 mt
Stand distance from the sideline	8,00 mt
Stands distance from the end line	10,50 mt

Main stand	2,500 seats
North stand	
South stand	
East stand	
Corner stands	

Main Stand ground level (1,300 sqm)

Lobby	60 sqm
Stadium offices	70 sqm
Media work area	100 sqm
Conference hall	100 sqm
Antidoping area	60 sqm
Infirmary	25 sqm
Office delegate UEFA/FIFA	25 sqm
Away changing room	180 sqm
Home changing room	180 sqm
Storage/Uniform	30 sqm
Referees changing room (gent + ladies)	60 sqm
Mixed zone	50 sqm
Flash interview	50 sqm
Hallways and common areas	150 sqm
System room/storage	80 sqm
Container toilets	80 sqm

Main Stand first level (650 sqm)

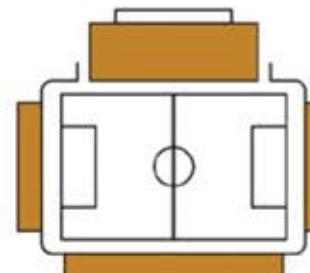
Snack bar	110 sqm
Catering area	110 sqm
Hospitality lounge and restaurant	300 sqm
Restrooms	60 sqm
Hallways and common areas	60 sqm

Main Stand second level (400 sqm)

Sky boxes/control room	240 sqm
Restrooms	60 sqm
Hallways and common areas	100 sqm



5,000 SEATS STADIUMS



Pitch dimension	105,00 x 68,00 mt
Overall area (pitch included)	126,00 x 84,00 mt
Stand distance from the sideline	8,00 mt
Stands distance from the end line	10,50 mt

Main stand	2,500 seats
North stand	650 seats
South stand	650 seats
East stand	1,200 seats
Corner stands	

Main Stand ground level (1,300 sqm)	
Lobby	60 sqm
Stadium offices	70 sqm
Media work area	100 sqm
Conference hall	100 sqm
Antidoping area	60 sqm
Infirmary	25 sqm
Office delegate UEFA/FIFA	25 sqm
Away changing room	180 sqm
Home changing room	180 sqm
Storage/Uniform	30 sqm
Referees changing room (gent + ladies)	60 sqm
Mixed zone	50 sqm
Flash interview	50 sqm
Hallways and common areas	150 sqm
System room/storage	80 sqm
Container toilets	80 sqm

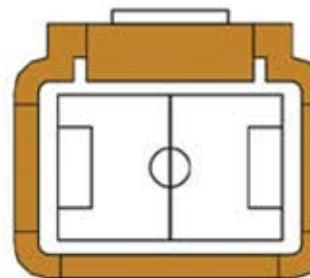
Main Stand first level (650 sqm)	
Snack bar	110 sqm
Catering area	110 sqm
Hospitality lounge and restaurant	300 sqm
Restrooms	60 sqm
Hallways and common areas	60 sqm

Main Stand second level (400 sqm)	
Sky boxes/control room	240 sqm
Restrooms	60 sqm
Hallways and common areas	100 sqm



North, South, East stands ground level	
Container toilets	80 sqm
Kiosk food and beverage	60 sqm

10,000 SEATS STADIUMS



Pitch dimension	105,00 x 68,00 mt
Overall area (pitch included)	126,00 x 84,00 mt
Stand distance from the sideline	8,00 mt
Stands distance from the end line	10,50 mt

Main stand	4,000 seats
North stand	1,250 seats
South stand	1,250 seats
East stand	2,000 seats
Corner stands	1,500 seats

Main Stand ground level (1,300 sqm)

Lobby	60 sqm
Stadium offices	70 sqm
Media work area	100 sqm
Conference hall	100 sqm
Antidoping area	60 sqm
Infirmary	25 sqm
Office delegate UEFA/FIFA	25 sqm
Away changing room	180 sqm
Home changing room	180 sqm
Storage/Uniform	30 sqm
Referees changing room (gent + ladies)	60 sqm
Mixed zone	50 sqm
Flash interview	50 sqm
Hallways and common areas	150 sqm
System room/storage	80 sqm
Container toilets	80 sqm

Main Stand first level (650 sqm)

Snack bar	110 sqm
Catering area	110 sqm
Hospitality lounge and restaurant	300 sqm
Restrooms	60 sqm
Hallways and common areas	60 sqm

Main Stand second level (400 sqm)

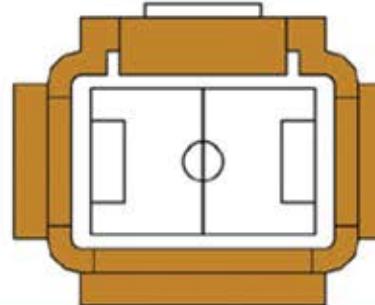
Sky boxes/control room	240 sqm
Restrooms	60 sqm
Hallways and common areas	100 sqm



North, South, East stands ground level

Container toilets	140 sqm
Kiosk food and beverage	100 sqm

15,000 SEATS STADIUMS



Pitch dimension	105,00 x 68,00 mt
Overall area (pitch included)	126,00 x 84,00 mt
Stand distance from the sideline	8,00 mt
Stands distance from the end line	10,50 mt

Main stand	4,000 seats
North stand	2,750 seats
South stand	2,750 seats
East stand	4,000 seats
Corner stands	1,500 seats

Main Stand ground level (1,300 sqm)

Lobby	
Stadium offices	60 sqm
Media work area	70 sqm
Conference hall	100 sqm
Antidoping area	100 sqm
Infirmary	60 sqm
Office delegate UEFA/FIFA	25 sqm
Away changing room	25 sqm
Home changing room	180 sqm
Storage/Uniform	180 sqm
Referees changing room (gent + ladies)	30 sqm
Mixed zone	60 sqm
Flash interview	50 sqm
Hallways and common areas	50 sqm
System room/storage	150 sqm
Container toilets	80 sqm
	80 sqm

Main Stand first level (650 sqm)

Snack bar	
Catering area	110 sqm
Hospitality lounge and restaurant	110 sqm
Restrooms	300 sqm
Hallways and common areas	60 sqm
	60 sqm

Main Stand second level (400 sqm)

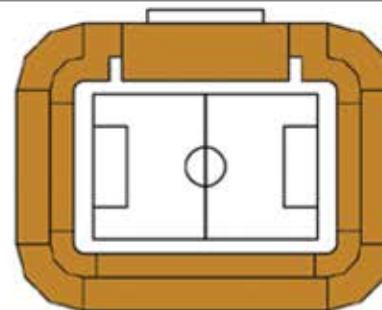
Sky boxes/control room	
Restrooms	240 sqm
Hallways and common areas	60 sqm
	100 sqm



North, South, East stands ground level

Container toilets	180 sqm
Kiosk food and beverage	120 sqm

20,000 SEATS STADIUMS



Pitch dimension	105,00 x 68,00 mt
Overall area (pitch included)	126,00 x 84,00 mt
Stand distance from the sideline	8,00 mt
Stands distance from the end line	10,50 mt

Main stand	4,200 seats
North stand	3,500 seats
South stand	3,500 seats
East stand	4,800 seats
Corner stands	4,000 seats

Main Stand ground level (1,300 sqm)

Lobby	60 sqm
Stadium offices	70 sqm
Media work area	100 sqm
Conference hall	100 sqm
Antidoping area	60 sqm
Infirmary	25 sqm
Office delegate UEFA/FIFA	25 sqm
Away changing room	180 sqm
Home changing room	180 sqm
Storage/Uniform	30 sqm
Referees changing room (gent + ladies)	60 sqm
Mixed zone	50 sqm
Flash interview	50 sqm
Hallways and common areas	150 sqm
System room/storage	80 sqm
Container toilets	80 sqm

Main Stand first level (650 sqm)

Snack bar	110 sqm
Catering area	110 sqm
Hospitality lounge and restaurant	300 sqm
Restrooms	60 sqm
Hallways and common areas	60 sqm

Main Stand second level (400 sqm)

Sky boxes/control room	240 sqm
Restrooms	60 sqm
Hallways and common areas	100 sqm



North, South, East stands ground level

Container toilets	240 sqm
Kiosk food and beverage	180 sqm









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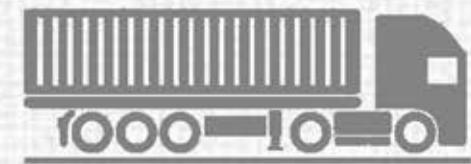
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